



AERO PLASTICS INC.

Heavy Gauge Side Window Installation

Report No. 952/CON

Installation Drawing List

Applicable Aircraft Models

| | |
|-----------------|-------------------------------------|
| Piper PA-32-260 | s/n 32-1 through 32-7800008 |
| PA-32-300 | s/n 32-40000 through 32-7940282 |
| PA-32R-300 | s/n 32R-7680001 through 32R-7880068 |
| PA-32RT-300 | s/n 32R-7885001 through 32R-7985125 |
| PA-32RT-300T | s/n 32R-7887001 through 32R-7987146 |
| PA-32-301 | s/n 32-8006001 and up |
| PA-32-301T | s/n 32-8024001 and up |
| PA-32R-301 | s/n 32R-8013001 and up |
| PA-32R-301T | s/n 32R-8029001 and up |
| PA-34-200 | s/n 34-7250001 through 34-7450220 |
| PA-34-200T | s/n 34-7570001 through 34-8170092 |
| PA-34-220T | s/n 34-8133001 through 34-8633031 |
| PA-34-220T | s/n 3433001 and up |
| PA-34-220T | s/n 3448005 and up |

Page Numbers 1 thru 6 Inclusive Revision 1 8/1/95



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2/20/92

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Revision Control Page

| Revision | Date | Pages Affected | Remarks |
|----------|--------|----------------|---|
| 1 | 8/1/95 | All pages | Expanded model applicability, added storm window to right front door windows Added additional windows for expanded applicability, revised instructions |



INSTALLATION INSTRUCTIONS FOR SIDE WINDOWS .125, .187" AND .250" THICKNESS

Applicable to: Piper PA-32 series
PA-34 series

REMOVAL OF SIDE WINDOWS

1. Remove the retainer molding from around the window by removing the attachment screws.
2. Carefully remove the window from the frame.
3. Remove all tape and sealant residue from the window frame.

INSTALLATION OF SIDE WINDOWS

1. Check the size and contour of the new window against the window which was removed from your aircraft as well as checking the fit of the new window inside the airframe. A paper overlay may be used to duplicate the exact size. Trim the new window to fit. In order to allow the door window to fit more flush with the aircraft skin, you may position the door window in the frame and mark the position of each rivet tail in contact with the window outer surface. Use a countersink to drill the outside surface of the window to allow clearance for each rivet tail when window is installed.
2. Before applying sealants to the window, trial fit the window in the airframe opening. The retainers may or may not need repositioned slightly to accommodate the thicker window. If drilling new holes, position them no closer than 4 diameters from the existing holes. Mask both the window and the fuselage skin. This will protect both and aid in clean up of excess sealant which will squeeze out when the window is pressed into place. Additional sealant may be applied after the trial fit.
3. Apply Behr-Manning vinyl foam sealing tape no. 560 or equivalent to both sides of the window around the outer edges. The foam tape measuring 1 1/4" x 1/16" may be centered along the edge of the window and then folded down on both the inside and outside surface of the window. In addition to or in place of the foam sealing tape, you may apply Behr-Manning sealant no. PRC 5000, Dow Corning RTV-732 or equivalent around the outer surface of the window at all attachment flanges and mating surfaces.
4. Insert the window into the frame and install the retainer moldings. Secure the window moldings with the NAS387-4-3 attachment screws and NAS391-4 washers or equivalents.
5. Remove any of the excess sealant or tape.
6. Complete 337 form and perform weight and balance computations. (See Window Application Chart on page 4, 5, and 6.)
7. Follow the guidelines on acceptable maintenance procedures in the FAA Advisory Circular AC 43.13-1A, or latest revision, in completing all phases of the installation.

WINDOW APPLICATION CHART

| Part No. | WT. | Window Location | Applicable to Piper Models |
|-------------------------------|-------------------------|--|--|
| 920 920.187 920.250 | 39 oz 61 oz 78 oz | Left front pilot window | PA-32-260 s/n 32-1 thru 32-7300076 PA-32-300 s/n 32-40000 thru 32-7340201 PA-34-200 s/n 34-7250001 thru 34-7350363 |
| 930 930.187 930.250 | 53 oz 76 oz 94 oz | Left front pilot window assembly* (*Vent window installed) | |
| 921.125 921.187 921.250 | 31 oz 47 oz 63 oz | Center window - left | |
| 922.125 922.187 922.250 | 31 oz 47 oz 63 oz | Center window - right | |
| 923.125 923.187 923.250 | 25 oz 37 oz 49 oz | Rear window - right | |
| 155 155.312 155.375 | 5 oz 6 oz 7 oz | Vent window-use with 920 Vent window-use with 920.187 Vent window-use with 920.250 | PA-32-260 s/n 32-1 thru 32-7800008 PA-32-300 s/n 32-40000 thru 32-7940282 PA-32R-300 s/n 32R-7680001 thru 32R-7880068 PA-32RT-300 s/n 32R-7885001 thru 32R-7985125 PA-32-RT-300T s/n 32R-7887001 thru 32R-7987146 |
| 940 940.187 940.250 | 24 oz 36 oz 48 oz | Aft cabin door window | PA-32-301 s/n 32-8006001 and up PA-32-301T s/n 32-8024001 and up PA-32R-301 s/n 32R-8013001 and up PA-32R-301T s/n 32R-8029001 and up PA-34-200 s/n 34-7250001 thru 34-7450220 PA-34-200T s/n 34-7570001 thru 34-8170092 PA-34-220T s/n 34-8133001 thru 34-8633031 s/n 3433001 and up s/n 3448005 and up |
| | | | |

WINDOW APPLICATION CHART

| Part No. | Wt. | Window Location | Applicable to Piper Models |
|---------------------------|-------------------------|---|---|
| 952.187 952.250 | 52 oz 70 oz | Left front pilot window | PA-32-260 s/n 32-7400001 thru 32-7800008 PA-32-300 s/n 32-7440001 thru 32-7940282 PA-32R-300 s/n 32R-7680001 thru 32R-7880068 |
| 992 992.187 992.250 | 44 oz 61 oz 80 oz | Left front pilot window assembly* *(Vent window installed) | PA-32RT-300 s/n 32R-7885001 thru 32R-7985125 PA-32RT-300T s/n 32R-7887001 thru 32R-7987146 PA-32-301 s/n 32-8006001 and up PA-32-301T s/n 32-8024001 and up PA-32R-301 s/n 32R-8013001 and up |
| 932.187 932.250 | 42 oz 56 oz | Left center window | PA-32R-301T s/n 32R-8029001 and up PA-34-200 s/n 34-7450001 thru 34-7450220 PA-34-200T s/n 34-7570001 thru 34-8170092 |
| 934.187 934.250 | 42 oz 56 oz | Right middle window-forward | PA-34-220T s/n 34-8133001 thru 34-8633031 s/n 3433001 and up s/n 3448005 and up |
| 936.187 936.250 | 48 oz 64 oz | Right middle window-rearward | |
| 938.187 938.250 | 16 oz 22 oz | Right rear window | |
| 943.187 943.250 | 15 oz 20 oz | Cargo door window | |

WINDOW APPLICATION CHART

| Part No. | Wt. | Window Location | Applicable to Piper Models |
|---------------------------------|-------------------------|---|---|
| 939 939.187 939.250 | 35 oz 52 oz 70 oz | Right front cabin door window | PA-32-260 s/n 32-1 thru 32-7600001 PA-32-300 s/n 32-40000 thru 32-7640029 PA-32R-300 s/n 32R-7680001 thru 32R-7680013 PA-34-200 s/n 34-7250001 thru 34-7450220 PA-34-200T s/n 34-7570001 thru 34-7670063 |
| 944 944.187 944.250 | 34 oz 51 oz 69 oz | Right front cabin door window* (*With vent opening cutout) | |
| 944WV 944.187WV 944.250WV | 49 oz 67 oz 86 oz | Right front door window assembly** (**Vent window installed) | |
| 954.187 954.250 | 52 oz 70 oz | Right front cabin door window | PA-32-260 s/n 32-7600002 thru 32-7800008 PA-32-300 s/n 32-7640030 thru 32-7940282 PA-32R-300 s/n 32R-7680014 thru 32R-7880068 PA-32RT-300 s/n 32R-7885001 thru 32R-7985125 PA-32RT-300T s/n 32R-7887001 thru 32R-7987146 PA-32-301 s/n 32-8006001 and up PA-32-301T s/n 32-8024001 and up PA-32R-301 s/n 32R-8013001 and up PA-32R-301T s/n 32R-8029001 and up PA-34-200T s/n 34-7670064 thru 34-8170092 PA-34-220T s/n 34-8133001 thru 34-8633031 s/n 3433001 and up s/n 3448005 and up |
| 963 963.187 963.250 | 34 oz 51 oz 69 oz | Right front cabin door window* (*With vent opening cutout) | |
| 963WV 963.187WV 963.250WV | 49 oz 67 oz 86 oz | Right front door window assembly** (**Vent window installed) | |
| 945 945.312 | 5 oz 6 oz | Vent window-use with 944, 963 Vent window-use with 944.187, 963.187 | PA-32-260 s/n 32-1 thru 32-7800008 PA-32-300 s/n 32-40000 thru 32-7940282 PA-32R-300 s/n 32R-7680001 thru 32R-7880068 PA-32RT-300 s/n 32R-7885001 thru 32R-7985125 PA-32-RT-300T s/n 32R-7887001 thru 32R-7987146 PA-32-301 s/n 32-8006001 and up PA-32-301T s/n 32-8024001 and up PA-32R-301 s/n 32R-8013001 and up PA-32R-301T s/n 32R-8029001 and up PA-34-200 s/n 34-7250001 thru 34-7450220 PA-34-200T s/n 34-7570001 thru 34-8170092 PA-34-220T s/n 34-8133001 thru 34-8633031 s/n 3433001 and up s/n 3448005 and up |
| 945.375 | 7 oz | Vent window-use with 944.250, 963.250 | |



AERO PLASTICS INC.

Heavy Gauge Side Window Installation

Report No. PA28/CON

Installation Drawing List

Applicable Aircraft Models

| | |
|-----------------------|-------------------------------------|
| Piper PA-28-140 | S/N 28-20002 through 28-7725290 |
| PA-28-150, -160, -180 | S/N 28-1 through 28-4377 |
| PA-28-151 | S/N 28-7415001 through 28-7715314 |
| PA-28-161 | S/N 28-7716001 through 28-8616057 |
| PA-28-161 | S/N 2816001 and up |
| PA-28-161 | S/N 2841001 and up |
| PA-28-180 | S/N 28-4378 through 28-7505261 |
| PA-28R-180 | S/N 28R-30005 through 28R-7130019 |
| PA-28-181 | S/N 28-7690001 through 28-869056 |
| PA-28-181 | S/N 2890001 and up |
| PA-28R-200 | S/N 28R-35001 through 28R-7635545 |
| PA-28-201T | S/N 28-7921001 through 28-7921095 |
| PA-28R-201 | S/N 28R-7737002 through 28R-7837317 |
| PA-28R-201 | S/N 2837001 through 2837061 |
| PA-28R-201T | S/N 28R-7703001 through 28R-7803372 |
| PA-28R-201T | S/N 2803001 through 2803015 |
| PA-28RT-201 | S/N 28R-7918001 through 28R-8218039 |
| PA-28RT-201T | S/N 28R-7931001 through 28R-8631004 |
| PA-28RT-201T | S/N 2831001 through 2831038 |
| PA-28-235 | S/N 28-10003 through 28-7710089 |
| PA-28-236 | S/N 28-7911001 through 28-861108 |
| PA-28-236 | S/N 2811001 and up |
| PA-44-180 | S/N 44-7995001 through 44-8195026 |
| PA-44-180 | S/N 4495001 through 4495013 |
| PA-44-180T | S/N 44-8107001 thru 44-8207020 |

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12/6/96

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Revision Control Page

| Revision | Date | Pages Affected | Remarks |
|----------|---------|------------------|---|
| 1 | 12/6/96 | 1, 4, 5, 6, 7, 8 | Added right door vent window, revised s/n listings p/n 916, 916.187, 916.250, 916WV, 916.187WV, 916.250WV, 935, 935.312, 935.375, 944, 944.187, 944.250, 944WV, 944.187WV, 944.250WV, 945, 945.312, 945.375, 963, 963.187, 963.250, 963WV, 963.187WV, 963.250WV, 964, 964.187, 964.250, 964WV, 964.187WV, 964.250WV, |



AERO PLASTICS INC.

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February 6, 1993

**INSTALLATION INSTRUCTIONS FOR SIDE WINDOWS
.125", .187" AND .250" THICKNESS**

Applicable to: Piper PA-28
PA-44

REMOVAL OF SIDE WINDOWS

1. Remove the retainer molding from around the window by removing the attachment screws.
2. Carefully remove the window from the frame.
3. Remove all the tape and sealant residue from the window frame.

INSTALLATION OF SIDE WINDOWS

1. Check the size and contour of the new window against the window which was removed from your aircraft as well as checking the fit of the new window inside the airframe. Trim the new window to fit. In order to allow the door window to fit more flush with the aircraft skin, you may position the door window in the frame and mark the position of each rivet tail in contact with the window outer surface. Use a countersink to drill the outside surface of the window to allow clearance for each rivet tail when window is installed.
2. Apply Behr-Manning vinyl foam sealing tape no. 560 or equivalent to both sides of the window around the outer edges. The foam tape measuring 1 1/4" x 1/16" may be centered along the edge of the window and then folded down on both the inside and outside surface of the window.
3. In addition to or in place of the foam sealing tape, you may apply Behr-Manning sealant no. PRC 5000, Dow Corning RTV-732 or equivalent around the outer surface of the window at all attachment flanges and mating surfaces. Before applying sealants to the window, align the window in the airframe opening and mask both the window and the fuselage skin. This will protect both and aid in clean up of excess sealant which will squeeze out when the window is pressed into place.
4. Insert the window into the frame and install the retainer moldings. These retainers may or may not need repositioned slightly to accommodate the thicker window. If drilling new holes, position them no closer than 4 diameters from the existing holes. Secure the window moldings with the NAS387-4-3 attachment screws and NAS391-4 washers or equivalents.
5. Remove any of the excess sealant or tape.
6. Complete 337 form and perform weight and balance. (See Window Application Chart on page 4.)
7. Follow the guidelines on acceptable maintenance procedures in the FAA Advisory Circular AC 43.13-1A, or latest revision, in completing all phases of the installation.

WINDOW APPLICATION CHART

| Part No. | WT | Window Location | Applicable to Piper Models |
|----------|-------|------------------------------------|--|
| 941 | 53 oz | Left front pilot window assembly | PA-28-140 s/n 28-20002 through 28-7725290 |
| 941.187 | 76 oz | | PA-28-150, -160, -180 s/n 28-1 through 28-4377 |
| 941.250 | 94 oz | | PA-28-235 s/n 28-10003 through 28-11039 |
| 157 | 39 oz | Left front pilot window | |
| 157.187 | 61 oz | | |
| 157.250 | 78 oz | | |
| 155 | 5 oz | Vent window - use with p/n 157 | |
| 155.312 | 6 oz | Vent window - use with p/n 157.187 | |
| 155.375 | 7 oz | Vent window - use with p/n 157.250 | |
| 778.125 | 27 oz | Left rear window | PA-28-140 s/n 28-20002 through 28-7325684 |
| 778.187 | 41 oz | | PA-28-150, -160, -180 s/n 28-1 through 28-4377 |
| 778.250 | 55 oz | | PA-28-235 s/n 28-10003 through 28-11039 |
| 779.125 | 27 oz | Right rear window | |
| 779.187 | 41 oz | | |
| 779.250 | 55 oz | | |
| 909 | 29 oz | Left rear window | PA-28-140 s/n 28-7425001 through 28-7725290 |
| 909.187 | 43 oz | | |
| 909.250 | 58 oz | | |
| 911 | 30 oz | Right rear window | |
| 911.187 | 44 oz | | |
| 911.250 | 60 oz | | |

Note: All window weights are average.

WINDOW APPLICATION CHART

| Part No. | WT | Window Location | Applicable to Piper Models |
|-------------------------------|--------------------------|---|---|
| 941 941.187 941.250 | 53 oz 76 oz 94 oz | Left front pilot window assembly | PA-28-180 s/n 28-4378 through 28-7205328 PA-28R-180 s/n 28R-30005 through 28R-7130019 PA-28R-200 s/n 28R-35001 through 28R-7135238 PA-28-235 s/n 28-11040 through 28-7210033 |
| 157 157.187 157.250 | 39 oz 61 oz 78 oz | Left front pilot window | |
| 793 793.187 793.250 | 66 oz 92 oz 120 oz | Left front pilot window assembly | PA-28-180 s/n 28-7305001 through 28-7305611 PA-28R-200 s/n 28R-7235001 through 28R-7335455 PA-28-235 s/n 28-7310001 through 28-7310187 |
| 792 792.187 792.250 | 52 oz 77 oz 104 oz | Left front pilot window | |
| 155 155.312 155.375 | 5 oz 6 oz 7 oz | Vent window - use with p/n 157 p/n 792 Vent window - use with p/n 157.187 p/n 792.187 Vent window - use with p/n 157.250 p/n 792.250 | PA-28-180 s/n 28-4378 through 28-7305611 PA-28R-180 s/n 28R-30005 through 28R-7130019 PA-28R-200 s/n 28R-35001 through 28R-7335455 PA-28-235 s/n 28-11040 through 28-7310187 |
| 783.125 783.187 783.250 | 30 oz 45 oz 60 oz | Left center window | PA-28-180 s/n 28-4378 through 28-7305611 PA-28R-180 s/n 28R-30005 through 28R-7130019 PA-28R-200 s/n 28R-35001 through 28R-7335455 PA-28-235 s/n 28-11040 through 28-7310187 |
| 784.125 784.187 784.250 | 30 oz 45 oz 60 oz | Right center window | |
| 786.125 786.187 786.250 | 15 oz 22 oz 29 oz | Left rear window | |
| 787.125 787.187 787.250 | 15 oz 22 oz 29 oz | Right rear window | |

Note: All window weights are average.

WINDOW APPLICATION CHART

| Part No. | WT | Window Location | Applicable to Piper Models |
|----------|--------|--|--|
| 793 | 66 oz | Left front pilot window assembly | PA-28-151 s/n 28-7415001 through 28-7715314 |
| 793.187 | 92 oz | | PA-28-161 s/n 28-7716001 through 28-8616057 |
| 793.250 | 120 oz | | PA-28-161 s/n 2816001 and up |
| 792 | 52 oz | Left front pilot window | PA-28-161 s/n 2841001 and up |
| 792.187 | 77 oz | | PA-28-180 s/n 28-7405001 through 28-7505261 |
| 792.250 | 104 oz | | PA-28-181 e/n 28-7690002 through 28-8690056 |
| | | | PA-28-181 s/n 2890001 and up |
| 155 | 5 oz | Vent window - use with p/n 792 | PA-28R-200 e/n 28R-7435001 through 28R-7635545 |
| 155.312 | 6 oz | Vent window - use with p/n 792.187 | PA-28-201T s/n 28-7921001 through 28-7921095 |
| 155.375 | 7 oz | Vent window - use with p/n 792.250 | PA-28R-201 s/n 28R-7737002 through 28R-7837317 |
| | | | PA-28R-201 s/n 2837001 through 2837061 |
| 909 | 29 oz | Left center window or Left rear window - PA-161 Cadet | PA-28R-201T s/n 28R-7703001 through 28R-7803372 |
| 909.187 | 43 oz | | PA-28R-201T s/n 2803001 through 2803015 |
| 909.250 | 58 oz | | PA-28RT-201 e/n 28R-7918001 through 28R-8218039 |
| | | | PA-28RT-201T s/n 28R-7931001 through 28R-8631004 |
| 911 | 30 oz | Right center window or Right rear window - PA-161 Cadet | PA-28RT-201T s/n 2831001 through 2831038 |
| 911.187 | 44 oz | | PA-28-235 s/n 28-7410001 through 28-7710089 |
| 911.250 | 60 oz | | PA-28-236 s/n 28-7911001 through 28-8611008 |
| | | | PA-28-236 s/n 2811001 and up |
| 913 | 15 oz | Left rear window | |
| 913.187 | 23 oz | | |
| 913.250 | 31 oz | | |
| 915 | 15 oz | Right rear window | |
| 915.187 | 22 oz | | |
| 915.250 | 29 oz | | |

Note: All window weights are average.

WINDOW APPLICATION CHART

| Part No. | WT | Window Location | Applicable to Piper Models |
|---------------------------------|--------------------------|--|--|
| 939 939.187 939.250 | 38 oz 57 oz 76 oz | Right front door window | PA-28-140 s/n 28-20002 through 28-7625030 PA-28-150, -160 s/n 28-1 through 28-4377 PA-28-180 s/n 28-1 through 28-7205328 PA-28R-180 s/n 28R-30005 through 28R-7130019 PA-28R-200 s/n 28R-35001 through 28R-7135238 PA-28-235 s/n 28-10003 through 28-7210033 |
| 944 944.187 944.250 | 34 oz 51 oz 69 oz | Right front cabin door window* (*With vent opening cutout) | |
| 944WV 944.187WV 944.250WV | 49 oz 67 oz 86 oz | Right front door window assembly** (**Vent window installed) | |
| 954 954.187 954.250 | 35 oz 52 oz 70 oz | Right front door window | PA-28-140 s/n 28-7625031 through 28-7725290 |
| 963 963.187 963.250 | 34 oz 51 oz 69 oz | Right front door window* (*With vent opening cutout) | |
| 963WV 963.187WV 963.250WV | 49 oz 67 oz 86 oz | Right front door window assembly** (**Vent window installed) | |
| 917 917.187 917.250 | 44 oz 65 oz 88 oz | Right front door window | PA-28-151 s/n 28-7415001 through 28-7615001 PA-28-180 s/n 28-7305001 through 28-7505261 PA-28-181 s/n 28-7690001 PA-28R-200 s/n 28R-7235001 through 28R-7635017 PA-28-235 s/n 28-7310001 through 28-7610020 |
| 916 916.187 916.250 | 40 oz 59 oz 81 oz | Right front cabin door window* (*With vent opening cutout) | |
| 916WV 916.187WV 916.250WV | 55 oz 75 oz 98 oz | Right front door window assembly** (**Vent window installed) | |
| 935 935.312 935.375 | 5 oz 6 oz 7 oz | Vent window-use with 916 Vent window-use with 916.187 Vent window-use with 916.250 | |
| 956 956.187 956.250 | 42 oz 63 oz 84 oz | Right front door window | PA-28-151 s/n 28-7615002 through 28-7715314 PA-28-161 s/n 28-7716001 through 28-8616057 PA-28-161 s/n 2816001 and up PA-28-161 s/n 2841001 and up PA-28-181 s/n 28-7690002 through 28-8690056 PA-28-181 s/n 2890002 and up PA-28R-200 s/n 28R-7635018 through 28R-7635545 PA-28-201T s/n 28-7921001 through 28-7921095 PA-28R-201 s/n 28R-7737002 through 28R-7837317 PA-28R-201 s/n 2837001 through 2837061 PA-28R-201T s/n 28R-7703001 through 28R-7803372 PA-28R-201T s/n 2803001 through 2803015 PA-28RT-201 s/n 28R-7918001 through 28R-8218039 PA-28RT-201T s/n 28R-7931001 through 28R-8631004 PA-28RT-201T s/n 2831001 through 2831038 PA-28-235 s/n 28-7610021 through 28-7710089 PA-28-236 s/n 28-7911001 through 28-8611008 PA-28-236 s/n 2811001 and up |
| 964 964.187 964.250 | 42 oz 63 oz 84 oz | Right front cabin door window* (*With vent opening cutout) | |
| 964WV 964.187WV 964.250WV | 57 oz 79 oz 101 oz | Front door window assembly** (**Vent window installed) | |
| 945 945.312 945.375 | 5 oz 6 oz 7 oz | Vent window-use with 944, 963, 964 Vent window-use with 944.187, 963.187 964.187 Vent window-use with 944.250, 963.250 964.250 | Same models and serial number applicability as 944 963 964 |

Note: All window weights are average.

WINDOW APPLICATION CHART

| Part No. | WT | Window Location | Applicable to Piper Models |
|---------------------------------|--------------------------|--|--|
| 882 882.187 882.250 | 59 oz 81 oz 120 oz | Left front pilot window assembly | PA-44-180 s/n 44-7995001 through 44-8195026 PA-44-180 s/n 4495001 through 4495013 PA-44-180T s/n 44-8107001 through 44-8207020 |
| 824 824.187 824.250 | 45 oz 66 oz 90 oz | Left front pilot window | |
| 155 155.312 155.375 | 5 oz 6 oz 7 oz | Vent window Vent window - use with p/n 824.187 Vent window - use with p/n 824.250 | |
| 956.187 956.250 | 63 oz 84 oz | Right front door window | |
| 964 964.187 964.250 | 42 oz 63 oz 84 oz | Right front cabin door window* (*With vent opening cutout) | |
| 964WV 964.187WV 964.250WV | 57 oz 79 oz 101 oz | Front door window assembly** (**Vent window installed) | |
| 945 945.312 945.375 | 5 oz 6 oz 7 oz | Vent window-use with 964 Vent window-use with 964.187 Vent window-use with 964.250 | |
| 909.187 909.250 | 43 oz 58 oz | Left center window | |
| 911.187 911.250 | 44 oz 60 oz | Right center window | |
| 913.187 913.250 | 23 oz 31 oz | Left rear window | |
| 915.187 915.250 | 22 oz 29 oz | Right rear window | |

Note: All window weights are average.